

Technical Data Sheet

Alathon M6210

High Density Polyethylene



Product Description

Alathon M6210 is a medium molecular weight high density homopolymer. Typical applications for this resin are blown film, coextrusion and low WVTR.

Application	Bags & Pouches; Barrier Film; Food Packaging Film; Lamination Film
Market	Flexible Packaging
Processing Method	Blown Film
Attribute	Barrier Resin; General Purpose; Good Organoleptic Properties; High Density; Low Gel; Moisture Barrier

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.95	g/10 min	0.95	g/10 min	ASTM D1238
Density, (23 °C)	0.958	g/cm ³	0.958	g/cm ³	ASTM D1505
Film					
Tensile Strength at Break					
MD	7900	psi	54.5	MPa	ASTM D882
TD	3400	psi	23.4	MPa	ASTM D882
Tensile Strength at Yield					
MD	3900	psi	26.9	MPa	ASTM D882
TD	4000	psi	27.6	MPa	ASTM D882
Tensile Elongation at Break					
MD	700	%	700	%	ASTM D882
TD	750	%	750	%	ASTM D882
Secant Modulus					
MD	136000	psi	938	MPa	ASTM D882
TD	184000	psi	1270	MPa	ASTM D882
Elmendorf Tear Strength					
MD	30	g	30	g	ASTM D1922
TD	1100	g	1100	g	ASTM D1922